

Plastic Adhesion Promoter

Technologie



Centrale Directe

- Spray pattern like a spray gun
- High productivity
- Easy application
- Constant atomization pressure during the total application process
- Finest aerosol dispersion
- Professional paint result

Product

- very good adhesion to any plastic car part, high elasticity, very fast drying
- easy time-saving application,
- good coverage, light silver colour shade for better identification of primed areas
- Can be overcoated with any normal filler and paint, e.g. Centrale Directe 1K Acrylic Filler, 2K Primer Filler, Plastic Colours, basecoats, 2K topcoats.

Field of application

Recommended for:

Primer and plastic adhesion promoter for any current outer plastic part on cars and trucks

Substrate:

PP, PP/EPDM, ABS, SAN, PC, PA, PUR-RIM, R-TPU, PPO, PBT, PUR-flexible foam, UP-GF plastics

Pre-treatment:



Clean surface well and sand lightly if required Damaged area must be free from grease, dust and moisture. Clean surface with Centrale Directe® SILICONE- REMOVER.

Surface must be free from parting agent. It is recommended to temper surface.

Shake aerosol vigorously for 2 min. Spray to test.

Processing

Protections:



Personal protection is required:
Respirator mask Type: A2/P2
Protective gloves, e.g. from latex or nitrile

Preliminary:



Shake aerosol vigorously for at least 2 min. Spray to test

Spray passes:



1 light spray pass; ca. 1
– 2 µm

Drying:



Air drying 10 min / 20 °C
Can be overcoated after 10 min / 20 °C

Continue:

Can be overcoated with any commercial filler and paint such as Centrale Directe® 1K Acrylic Filler 680 004 - 680 007, 2K Primer Filler 680 030, plastic colours, basecoats, 2K topcoats.

Disposal:

The emptied aerosols are suitable for household collection.

Characteristics

Basis of raw material:

Chlorinated polyolefines

Solid content:

5 % per weight (without propellant) VOC

value:

735 g/l

294g/Dose

Coverage:

6 – 8 m² @ approx. ca. 2 µm dry film thickness

Shelf life:

24 months. The description of the shelf life refers to an unused can being stored appropriately at a temperature of 15 to 25 °C and a relative humidity beneath 60%. Keep the can dry. It should be stored and transported uprightly being protected from chemical and mechanical impacts. The safety instructions on the label and all legal regulations concerning the storage location have to be observed.

Remarks

For professional use only

The information contained in this paper corresponds to our present knowledge and is a guide to our products and their uses. It is not to be understood as a guarantee for certain properties of our products or of their specific applications. The warnings printed on our labels must be respected. Any industrial property rights should be observed